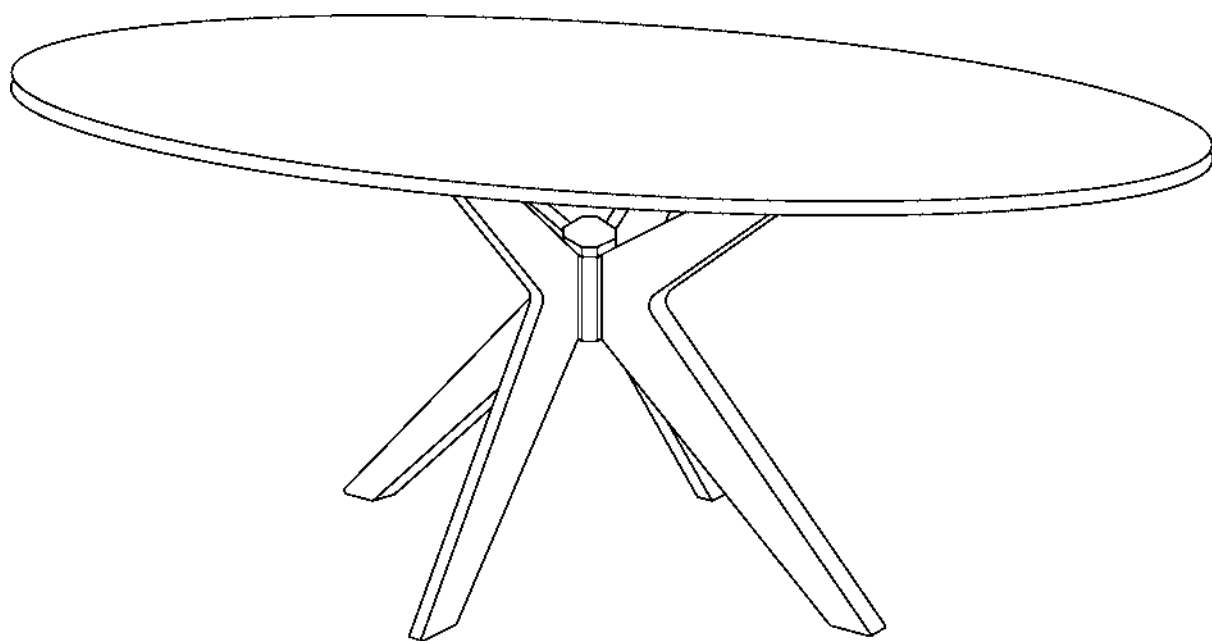
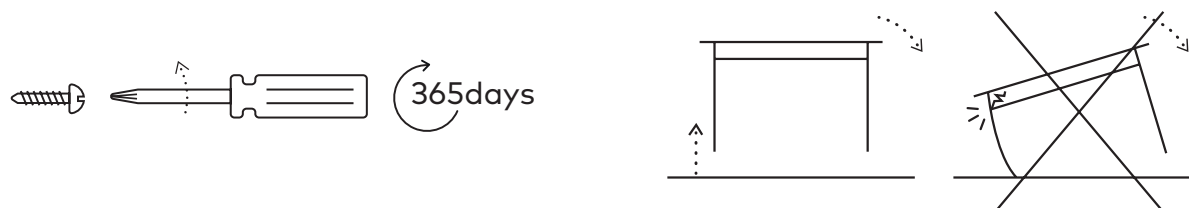
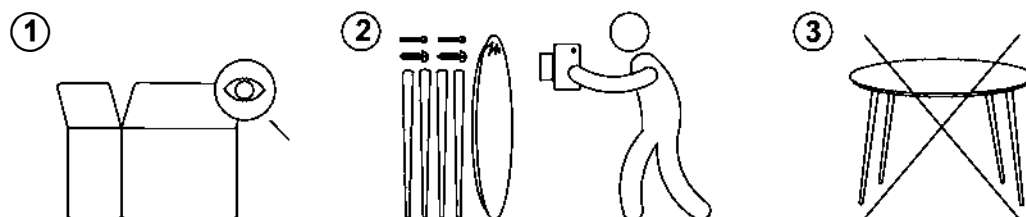
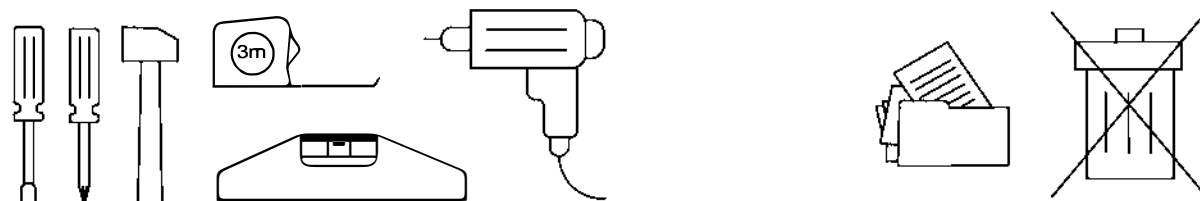
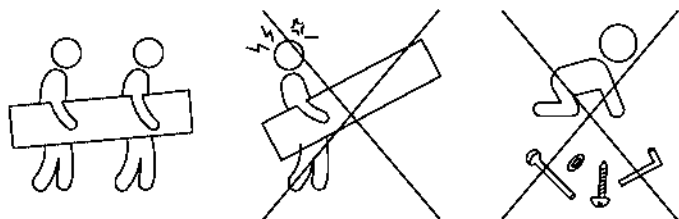
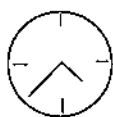
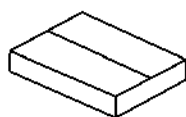








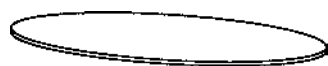
20 min



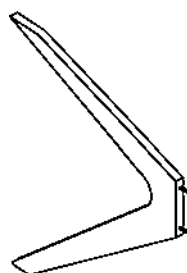
x1



x2



A x1



B x2



C x2



D x1



E x1



1 x4 (M6x70)



2 x1 (M4)



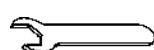
3 x8



4 x8



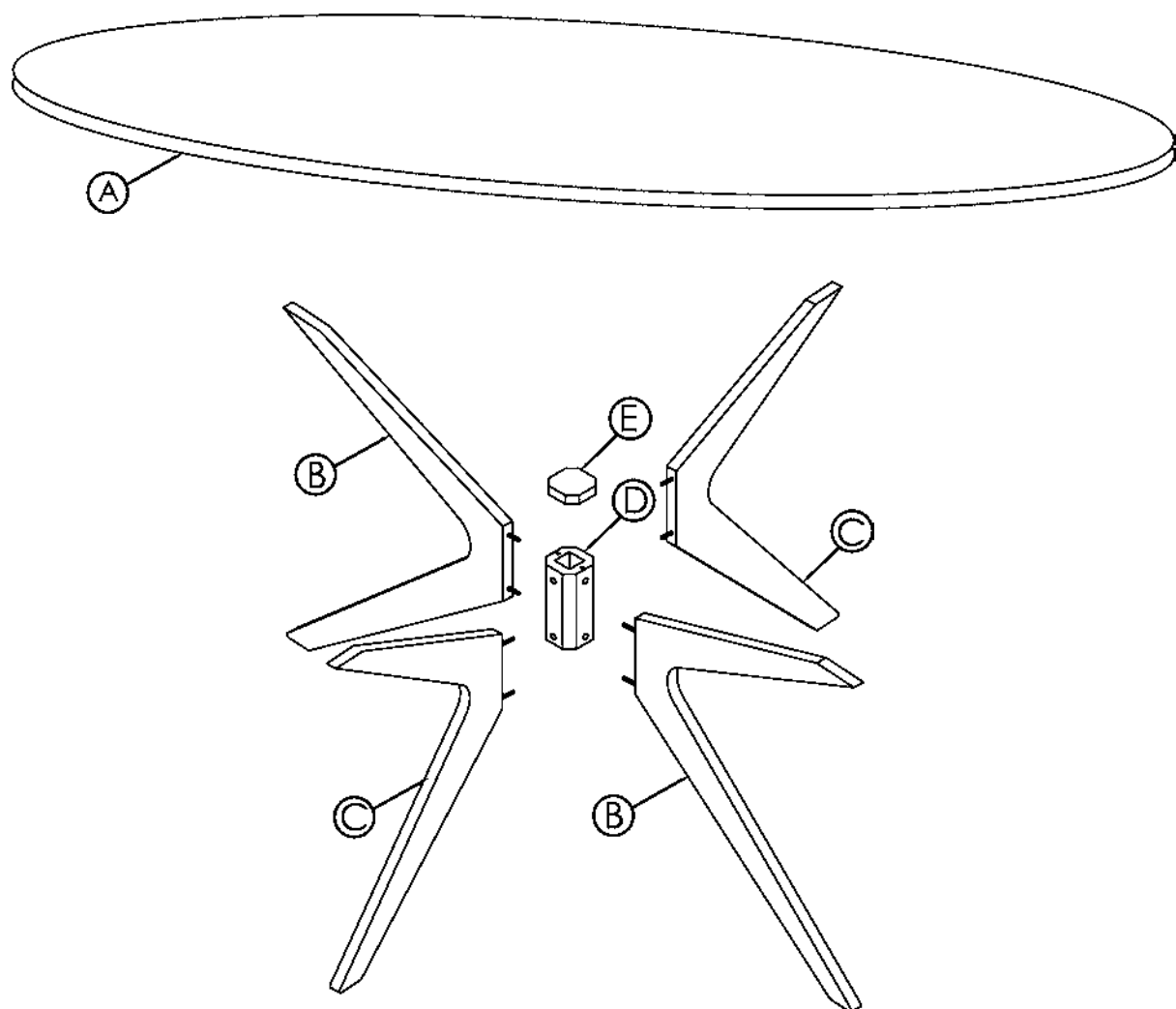
5 x8



6 x1



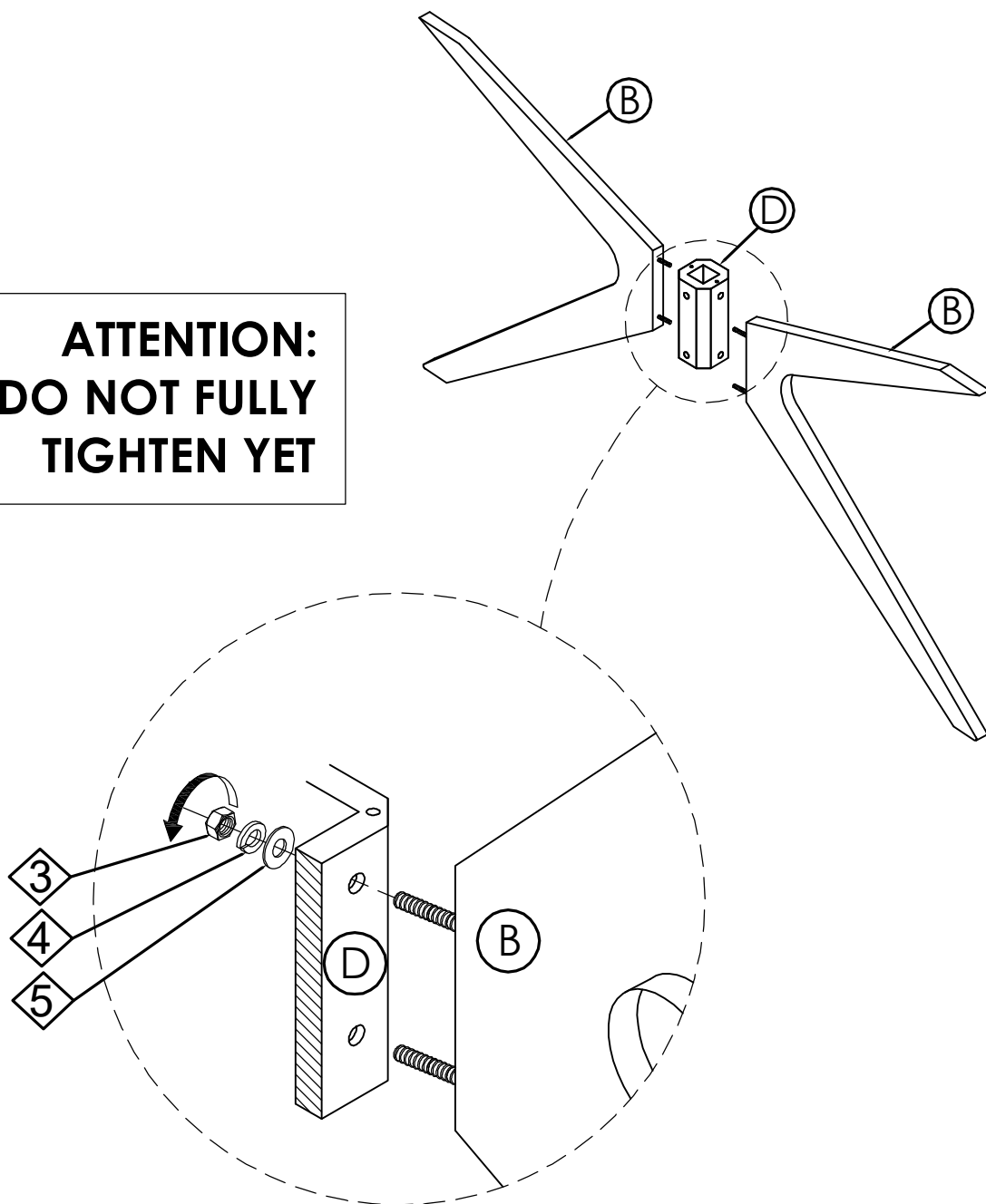
7 x4





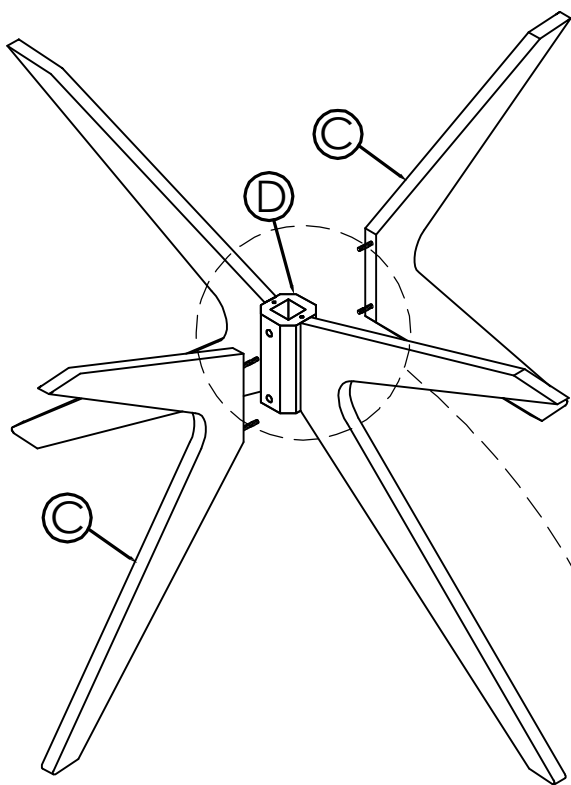
1

**ATTENTION:
DO NOT FULLY
TIGHTEN YET**

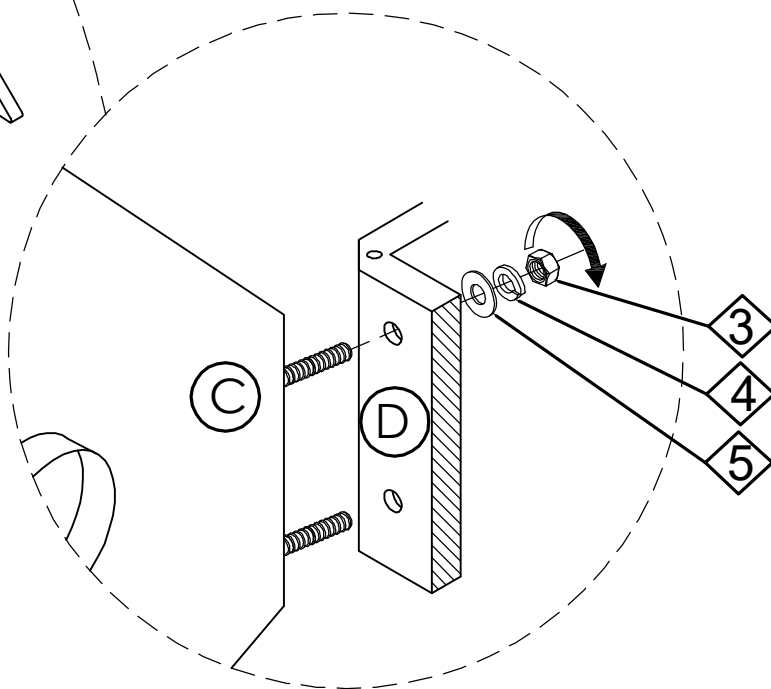




2



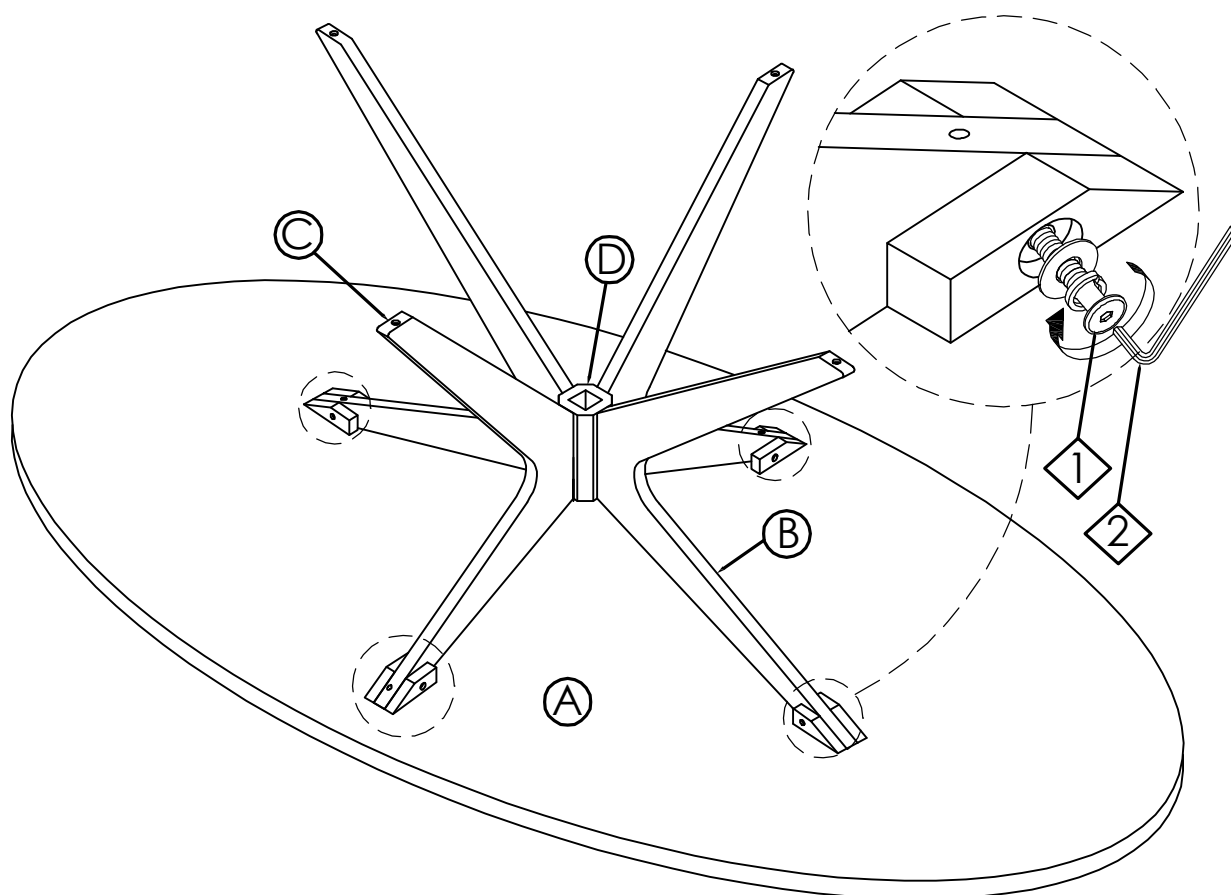
**ATTENTION:
DO NOT FULLY
TIGHTEN YET**





3

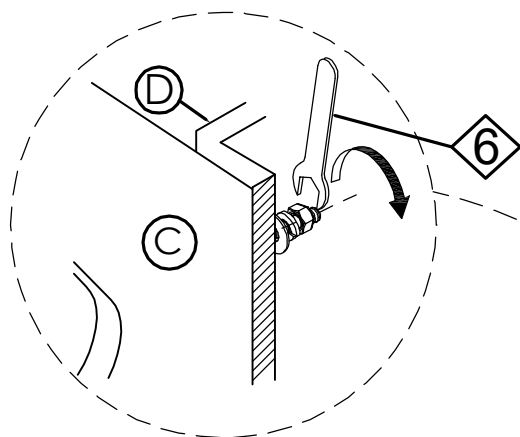
**ATTENTION:
DO NOT FULLY
TIGHTEN YET**



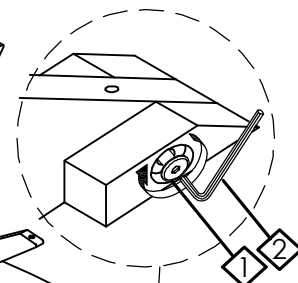


4

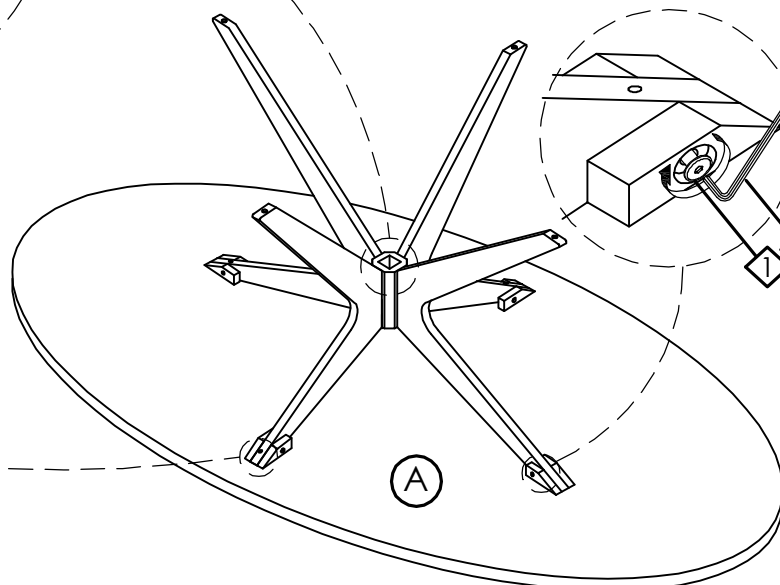
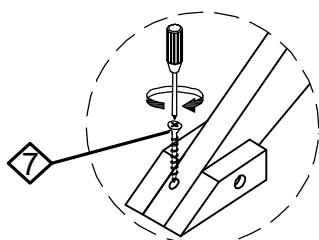
4. (a)



4. (b)



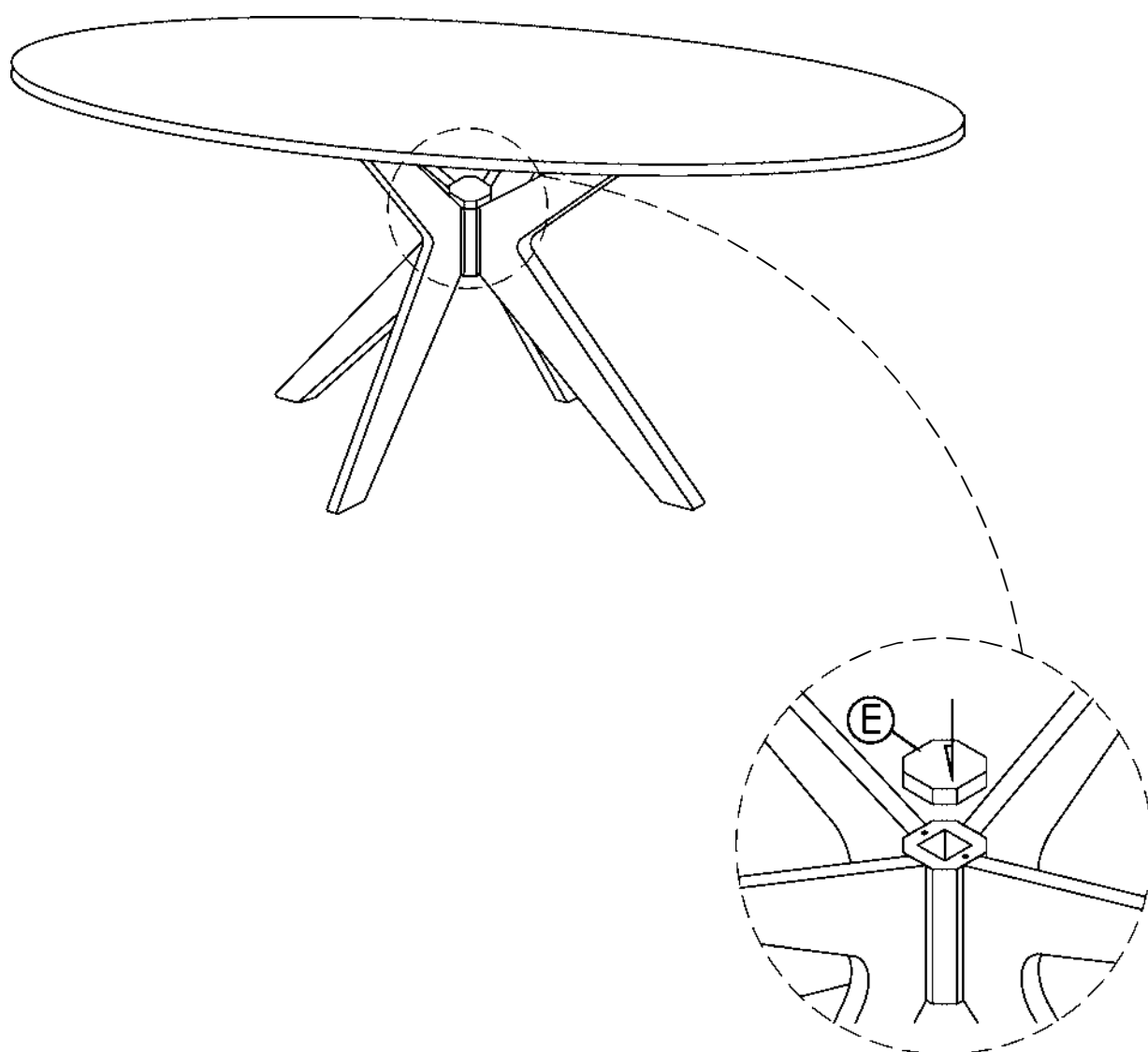
4. (c)



**ATTENTION:
FULLY TIGHTEN
THE BOLT**

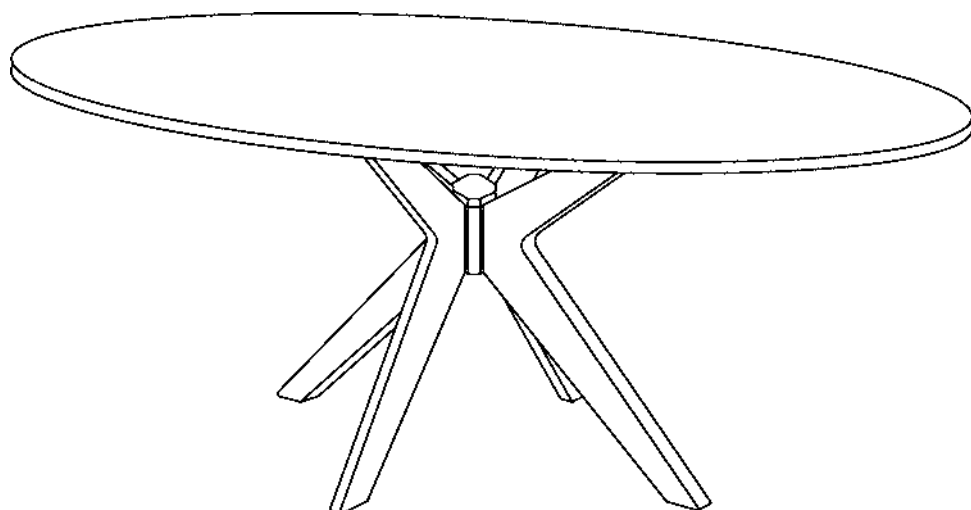


5





6





THAT'S ALL FOLKS!

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